



Replacement Parts/Kits

Electric Brake Magnets

Brake Size	Magnet Kit Number (one magnet per kit)	Wire Color	Nut Torque (Ft. Lbs.) Brake Mounting
7" x 1 1/4"	K71-057-00	White	45-70
10" x 1 1/2"	K71-104-00	Green	45-70
10" x 2 1/4"	K71-104-00	Green	45-70
10" x 2 1/4"	K71-125-00 (4.4K)	Black	45-70
12" x 2"	K71-105-00	White	25-50
12" x 2"	K71-125-00 (7K)	Black	25-50
12 1/4" x 2 1/2"	K71-378-00 (7.2K)	Red/Black	55-80
12 1/4" x 3 3/8"	K71-378-00	Red/Black	55-80

Seal Replacement Reference

Brake Size	Hub Size	Standard	Seal Part No. E-Z Lube®	Oil
7" x 1 1/4"	4 or 5 Bolt	K71-301-00	K71-301-00	N/A
10" x 1 1/2"	5 Bolt	K71-302-00	K71-302-00	N/A
10" x 2 1/4"	4, 5 or 6 Bolt	K71-303-00	K71-303-00	N/A
12" x 2"***	5 Bolt Demount; 6 or 8 Bolt	K71-305-00	K71-305-00	K71-386-00
12 1/4" x 2 1/2"	8 Bolt	K71-305-00	K71-305-00	K71-386-00
12 1/4" x 3 3/8"	8 Bolt	K71-305-00	K71-305-00	K71-386-00

** 2.12" diameter seal journal prior to 10/97

2.25" diameter seal journal after 10/97

Brake Shoe Replacement Kits

Brake Size	Shoe and Lining Replacement (1 Brake)	
	Electric	Hydraulic
7" x 1 1/4" (2.2K)	K71-045-00	N/A
7" x 1 3/4" (2.5K)	N/A	K71-466-00
10" x 1 1/2" (3.0K) Nev-R-Adjust® (3.0K)	K71-046-00 K71-701-00LH K71-702-00RH	N/A N/A
10" x 2 1/4" (3.5K) Nev-R-Adjust® (3.5K) Free Backing (3.5K) Corrosion Resistant (3.5K) 4.4K Nev-R-Adjust® (4.4K)	K71-047-00 K71-681-00LH K71-682-00RH N/A N/A K71-672-00 K71-698-00LH K71-699-00RH	K71-267-00 N/A K71-393-00 K71-423-00 N/A N/A
12" x 2" (5.2K) 6K Nev-R-Adjust® (6 & 7K) 7K Free Backing (7K) Corrosion Resistant (7K)	K71-127-00 K71-127-00 K71-675-00LH K71-676-00RH K71-127-00 N/A N/A	K71-268-00 N/A N/A K71-269-00LH K71-270-00RH K71-394-00LH K71-395-00RH K71-427-00LH K71-428-00RH
12 1/4" x 2 1/2" (7.2K) (after May of 2000) Service Parts Only (7.2K) (before May of 2000)	K71-497-00LH K71-496-00RH K71-410-00	N/A N/A
12 1/4" x 3 3/8" (8K) Corrosion Resistant (8K)	K71-499-00LH K71-498-00RH N/A	K71-165-00LH K71-166-00RH K71-437-00LH K71-438-00RH
12 1/4" x 3 3/8" (8K) (stamped backing plate before April 2000)	K71-049-00LH K71-050-00RH	K71-165-00LH K71-166-00RH
3.5K Disc (painted caliper)	N/A	K71-623-00 (1 axle set)
3.5K-6.0K Disc (zinc/aluminum caliper)	N/A	K71-157-00 (1 axle set)
6.0K Disc	N/A	K71-629-00 (1 axle set)
7.0K Disc	N/A	K71-629-00 (1 axle set)
8.0K Disc	N/A	K71-629-00 (1 axle set)

Replacement Parts/Kits



Bearing Replacement Chart

Brake Size	Hub Size	Bearings	Dexter Kit Number	Industry Part # Cup/Cone	Axle Capacity
7" x 1 1/4"	4 or 5 Bolt	Inner Outer	K71-306-00 K71-306-00	L44610/L44649 L44610/L44649	2K
10" x 1 1/2"	4 or 5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	2.8K
10" x 1 1/2"	5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	3K
10" x 2 1/4"	4, 5, or 6 Bolt	Inner Outer	K71-390-00 K71-306-00	L68111/L68149 L44610/L44649	3.5K 4K (10F)
10" x 2 1/4"	6 Bolt	Inner Outer	K71-390-00 K71-307-00	L68111/L68149 LM67010/LM67048	4.4K
12" x 2"	6 Bolt	Inner Outer	K71-308-00 K71-307-00	25520/25580 LM67010/LM67048	5.2K
12" x 2"	5 Bolt Demount	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	7K
12" x 2"*	6 Bolt	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	6K
12" x 2"	8 Bolt	Inner Outer	K71-308-00 K71-310-00	25520/25580 14276/14125A	6K, 7K
12 1/4" x 2 1/2"	8 Bolt	Inner Outer	K71-308-00 K71-405-00	25520/25580 02420/02475	7.2K
12 1/4" x 3 3/8"	8 Bolt	Inner Outer	K71-308-00 K71-415-00	25520/25580 02420/02475	8K

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